



Neit Arms co.



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Sa. VZ 58 Tactical Bolt Release *.Installation Instructions.*



The Neit Arms co Tactical Bolt Release is made of Heat treated 6160 Steel with a Manganese Phosphate finish.

It is supplied with a swatch of emery cloth to allow the user to polish the catch shaft to the specs of their individual rifle.

Always ensure your rifle is unloaded prior to doing any installation or work on it.



Remove the Dust Cover and Bolt Carrier.

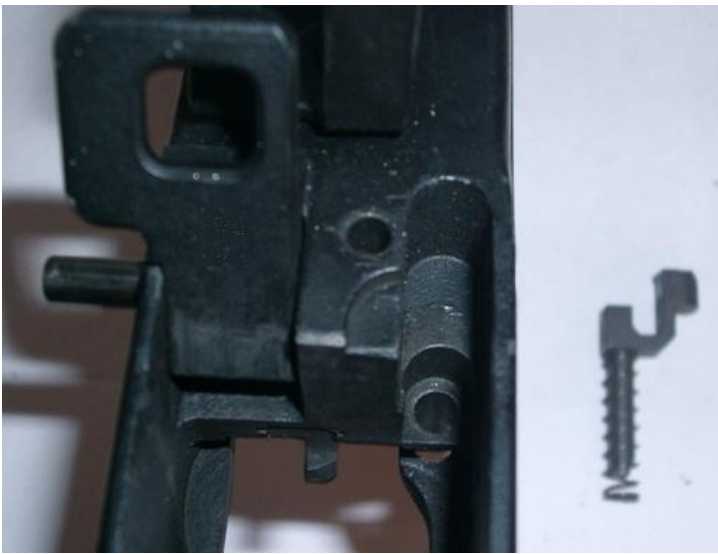
Depress the foot on the Magazine Catch Safety Pin with a punch and push down. On new rifles or US Produced rifles this pin can be quite tight.



Remove the magazine Catch Safety Pin.

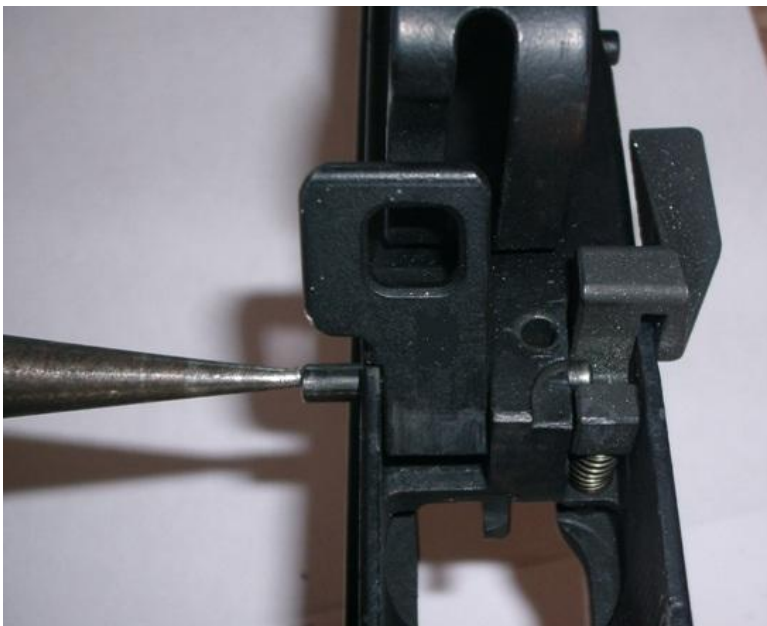
Using a punch, push the Magazine Catch Pin in from the right side of the rifle. Take care to note that once the pin is free from the stock Bolt Catch, the spring may launch the Bolt Catch from the receiver. Only push the pin far enough to remove the Bolt Catch.





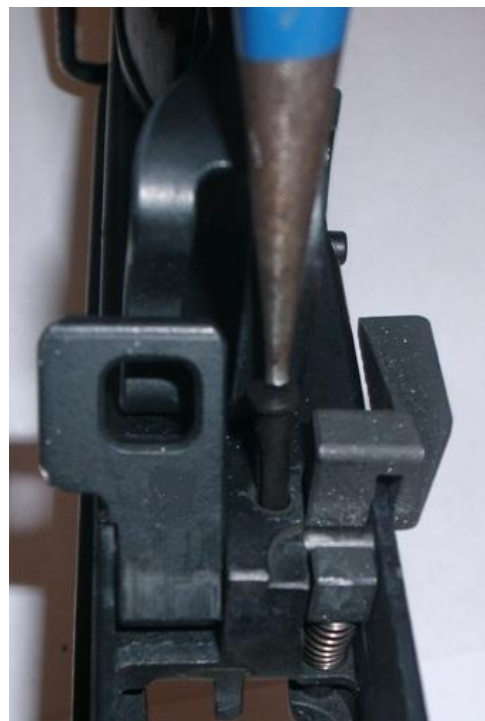
Remove the Bolt Catch from the receiver and put it aside.

Remove the Bolt Catch spring and install it on the Neit Arms TBR.



Insert the Catch Shaft into the receiver hole. Depress the TBR and put the magazine Catch Pin back in it's original position.

Replace the Magazine Catch Safety Pin.



Reassemble and install the Bolt Carrier and dust cover. Test the TBR by pulling the Bolt Carrier to the rear, once at the rear push up on the TBR with your index finger and release the bolt. It should catch in place. Release the TBR by pushing down on it with your index finger.

If the TBR fits tight or operates rough it may be necessary to polish the Catch Shaft with the supplies swatch of emery cloth.