

TEC-22 *Scorpion*

MANUAL

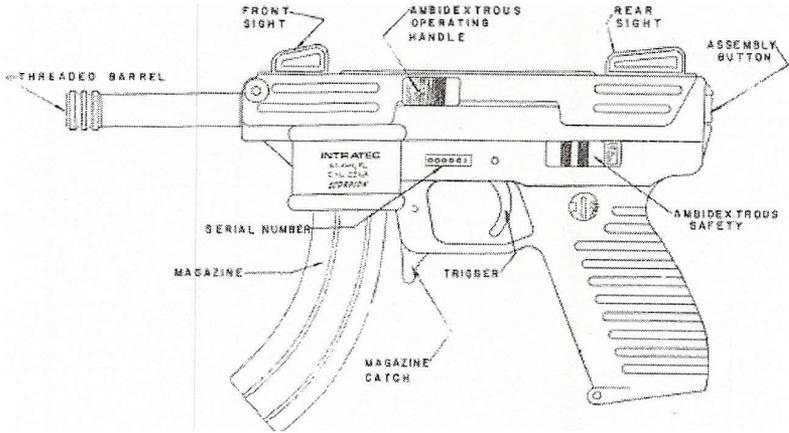


**WARNING: READ MANUAL BEFORE
USING THIS FIREARM**



INTRODUCTION

Congratulations: You have just purchased a very unique firearm of which you can be extremely proud. The *Scorpion*™ was designed and manufactured in the United States. Extensive research and computer assisted development has been Incorporated Into this model. Thanks to the advanced design and modern high speed manufacturing techniques, we can assume low cost, without compromising quality in materials and workmanship.



DESCRIPTION

The *Scorpion*™ is a semi-automatic pistol which operates by elementary blowback. The sights are adjustable for windage and elevation. The slide type safety blocks the trigger and hammer preventing it from hitting the firing pin and striking the rim of the cartridge. The *Scorpion*™ is made of steel and reinforced nylon components.

PARTS LIST

300101 Frame	300121 Cover
300103 Barrel	300122 Butt pin
300104 Thread cover	300124 Rear sight elevation screw
300105 Magazine catch	300125 Cover axis
300106 Magazine catch axis/ extractor pin	300126 Cover axis screw
300107 Hammer	300128 Insert
300108 Hammer axis	300241 Bolt
300109 Main spring	300242 Operating handle
300110 Hammer bushing	300243 Operating handle screw
300111 Trigger	300244 Firing pin
300112 Trigger bushing	300245 Firing pin spring
300113 Front sight	300246 Extractor
300114 Magazine catch spring	300247 Extractor spring
300115 Insert pin	300249 Recoil spring guide (sub assembly with latch button)
300116 Safety	300250 Recoil spring
300117 Safety button	300251 Latch button
300118 Front sight screw	300252 E-ring
300119 Safety spring	300360 Magazine 30 round
300120 Butt	

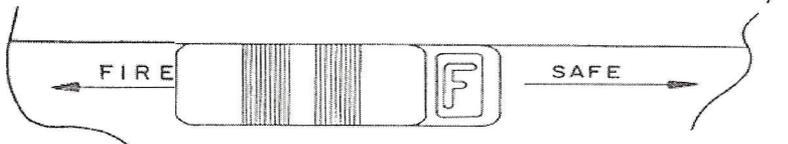
INSTRUCTIONS FOR USE

Before proceeding to use this firearm a word of caution is in order. The pistol is as safe to handle and use as we can make it, but there is no foolproof firearm.

Be sure that the muzzle is pointing in a safe direction at all times, whether the gun is loaded or not. Make safe gun handling a habit. Do not attempt to load and fire this pistol until you are thoroughly familiar with all its safety features and fully understand the operation of this firearm.

SAFETY

Ambidextrous safety is engaged by sliding safety rearward until letter "S" is clearly showing (see diagram below). This action blocks the trigger from releasing the hammer. NOTE: Safety will not engage if hammer is not in a cocked position. Remember, all mechanical safeties can fail.



BEFORE LOADING

Be sure barrel & chamber are clean and free of grease or obstructions.

LOADING YOUR SCORPION™

With the pistol pointing in a safe direction and your fingers away from trigger area, insert loaded magazine into magazine well. Pull ambidextrous operating handle all the way back, engaging the hammer, then simply release the handle. Your *Scorpion* is now ready to fire.

ALWAYS keep finger away from trigger until ready to shoot.

SIGHT ADJUSTMENTS

Attention: Make sure pistol is empty of all ammunition and in safe condition before commencing adjustments.

Rear sight can be adjusted for elevation by turning screw in direction you want for point of impact.

Front sight can be adjusted for windage by first loosening screw in the bottom of the cover, then moving the front sight in opposite direction you want for point of impact. Retighten screw on bottom of cover.

DISASSEMBLY

With the gun in unloaded condition, press disassembly button, lift cover, and remove the bolt upward complete with latch button. Additional disassembly is not recommended for normal cleaning and inspection.

ASSEMBLY

The above process in reverse order. *NOTE: Before replacing insert pin into frame, cock the hammer or place safety in fire position or both operations.*

MALFUNCTIONING

Stoppages in the *Scorpion* are almost invariably caused by the ammunition or its maintenance condition. Irregular or very short ejection indicates underpowered cartridges. You should also avoid unnecessary dry fire, which causes the bolt chamber, and or the firing pin, to be damaged.

General Rule: **Always point gun in safe direction**

Remove the magazine

Remove misfired or jammed cartridge

If any of the above problems are not solved by cleaning, immediately discontinue the use of the firearm and contact INTRATEC to report malfunction and return for service.

WARRANTY

Failure to return the enclosed warranty card within 7 days will void the warranty on this product. This *Scorpion* is warranted against defects in materials and workmanship to the initial purchaser only. During the warranty period, INTRATEC will repair or, at its option, replace at no charge components that prove to be defective, provided the gun is returned, shipping prepaid, to INTRATEC.

This warranty does not apply if your *Scorpion* has been damaged by accident or misuse, or after any service modification by anyone other than INTRATEC. INTRATEC shall not be liable for consequential damages. NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS PROVIDED.

SERVICE

Should your *Scorpion* require adjustment, repair, or refinishing, we sincerely recommend that the firearm be returned, unloaded, to the factory. There is no other way to insure that the work will be done in a properly equipped and staffed shop. All returns must include the following information: Name, Address, City, State, Zip and Phone Number.

**NO GUN WILL BE ACCEPTED FOR REPAIR
IF NOT COMPLETE OR IF RECEIVED LOADED.**

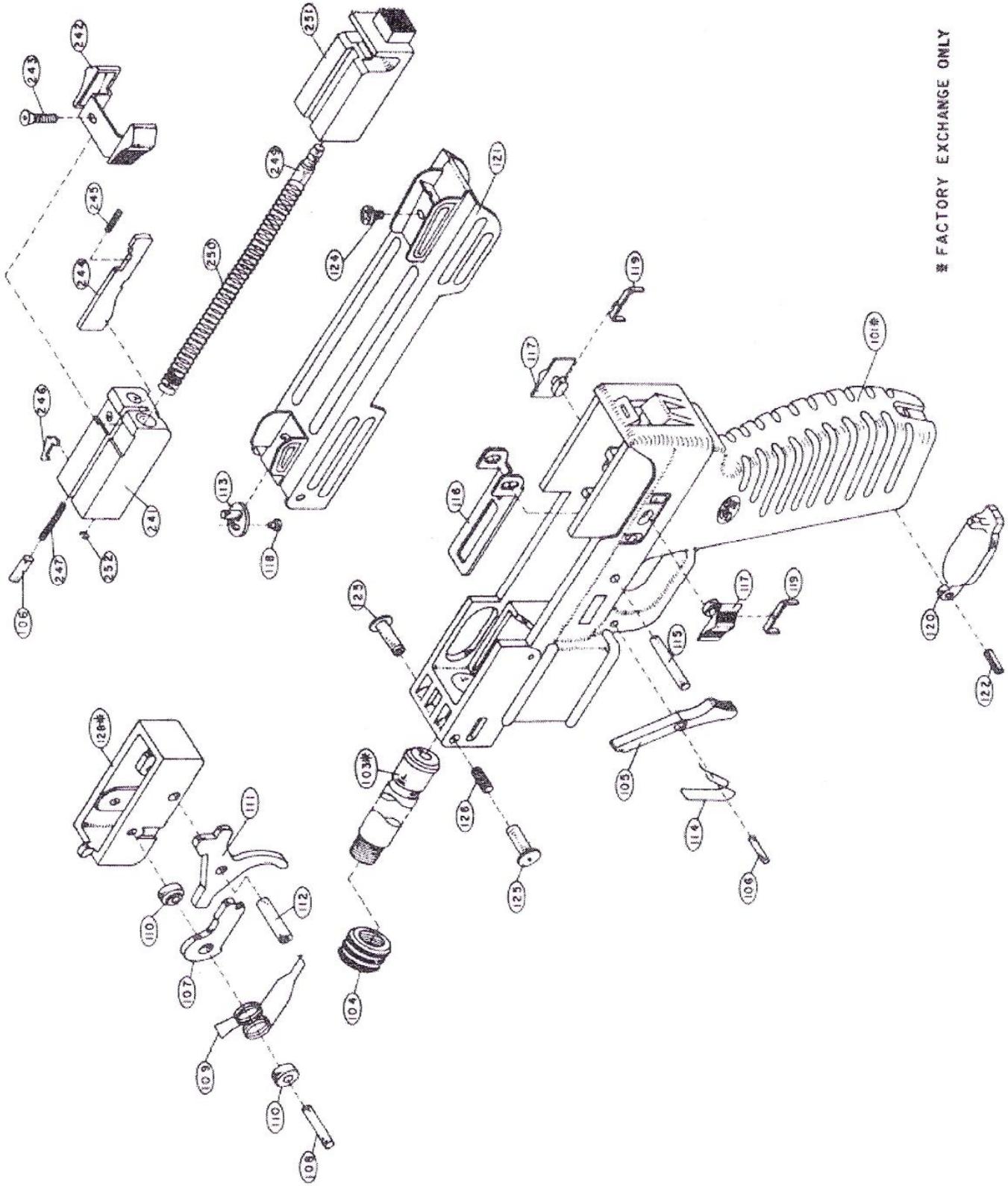
CARE AND CLEANING

To ensure proper functioning, your *Scorpion* should be disassembled and cleaned at reasonably frequent intervals; always after each shooting session. Use any good commercial solvent, and after cleaning, lubricate sparingly with light-weight gun oil. Outside surfaces may be from corrosion by coating them with rust inhibiting oil. Be careful not to drop magazines, as they may be sufficiently deformed to cause malfunctions. **ALWAYS keep ammunition away from gun during cleaning.**

3.



**12405 S.W. 130TH STREET
MIAMI, FL 33186**



® FACTORY EXCHANGE ONLY

TEC-22 Scorpion